

# The maching sleeves with knife holders a maximum equipped with function ensigned. Slitter for belts and sleeves type BTK

# Slitter for belts and sleeves type BTK

The machine is designed for an easy and fast slitting of abrasive belts and sleeves with a maximum working width of up to 360 mm. By the use of single knife holders or fixed knife sets, all common belt widths can be produced. For a maximum performance and a perfect slitting quality, the machine can be equipped with an automatic knife guiding system. Furthermore, an additional function ensures the perfect slitting of belts with wave edge.

- >> Maximum working width up to 360 mm
- >> Cutting force approx. 8000 N (with 6 bar air pressure)
- >>> Cutting cylinder axially movable
- >> Cutting speed up to approx. 0.65 m/sec with cutting cylinder of ø66 mm
- >> Short belt stretcher (ø45 mm) with hand-operated belt guiding for belts of 310 ... ≈1800 mm
- Automatic knife guiding system based on belt edge detection (on request)
- >>> Wave cut function (on request)

# **Cutting system**

### Mechanical knife holder

- Mechanical knife holder type KK-15-F for belts of 15 mm width and type KK-25-F for belts of 25 mm width (for wave cut and straight cut).
- Knife holders individually adjustable.
- Built-in scale on the machine.
- Common pneumatic adjustment of the knives.

### Knife set

- Also suitable for very narrow belts.
- With two knife set holders for inserting different knife sets.
- Fast change between different knife sets.
- For wave cut and straight cut.

# **Belts/Sleeves**

### **Equipment for belts**

- Short belt stretcher (ø45 mm) with hand-operated belt guiding for belts of 310 ... ≈1800 mm and hand wheel for precise adjustment of belt position (when working without automatic knife guiding system).
- Automatic knife guiding system based on belt edge detection available on request.
- Standard cutting cylinder of approx. ø66 mm (different diameters are available).
- Fast replaceable, hardened cutting cylinder.
- Belt lengths of 310 mm: with a stretcher roll to the short belt stretcher.
- Belt lengths of 290 mm: with a mandrel instead of the stretcher roll to the short belt stretcher.
- Wave cut function available on request.

# Equipment for sleeves

- For the slitting of sleeves, adequate mandrels/cutting cylinders are used.
- Mandrels up to ø100 mm.

# Options

- Cut end automatic type SEA
  - Time-controlled cut en automatic to stop the cutting process when working with several identical belts. Especially suitable for high quantities.
- Automatic knife guiding system based on belt edge detection.
- Wave cut function.
- Additional safety devices (safety fence around the machine as well as light curtain).



Pneumatic short belt stretcher



Knife guiding system based on belt edge detection